

What Is Claimed Is

1. In a lever device for the clamps of a garment-hanger of the type called "with clamps" which comprises a rod (1) having a hook, two clamps (2) for holding the garment placed on said rod, each clamp (2) comprising a pair of lever devices (3) of the first order, pivoted on the rod and reciprocally joined and pre-loaded one against the other, in close configuration, by means of a pre-loaded "U" spring, each lever device (3) being divided into a first portion (4) pressing on the fabric of the hung garment, in opposition to the corresponding first portion of the further lever device of the clamp, and in a second portion (5), on which the user's fingers act during the opening of the clamp acting against the spring power, the improvement comprising the inside part of the first portion (4) is covered by a strip (6) of soft material, which is joined to the underneath support by means of a welding peripheral cord (7), which is placed substantially along the external profile of said strip.

2. The lever device according to claim 1, wherein in the inside part of the first section (4) and corresponding with said strip (6) a step (8) is present.

3. The lever device according to claim 1, wherein said strip (6) is realized in soft plastic material such as polyurethane, neoprene, polyethylene and similar materials.

4. The lever device according to claim 1, wherein said strip (6) is realized in soft material such as velvet material.

5. The lever device according to claim 1, wherein the welding of the strip (6), carried out by means of a welding resistance or laser head or with other known processes, is of the type called "in hot inclusion", which realizes only the fusion of the plastic support, represented by the lever device incorporating the material of the strip which, with a higher melting-point, remains integral.

6. A process to realize the welding of the plastic strip on the lever device according to claim 1, which comprises a base support (9) of the lever device (3), a welding head (10), a cutting group (11) and a coil feeder (12) of the strip (6).

7. A process to realize the welding of the plastic strip on the lever device according to claim 2, which comprises the strip (6) is first placed, by means of known pulling devices, connected with the portion (4) of the lever device and namely above the step (8); then the welding head (10) is lowered and by means of the shaped electrode (13), at first, it shapes the strip on the step and then realizes the peripheral welding cord (7); finally by lowering the blade (14), projecting from the cutting group, the portion of the welded strip is divided from the remaining band.

8. The process, according to claim 7, wherein the welding is carried out simultaneously on a plurality of lever devices (3), placed in series.

9. The process according to claim 7, wherein the welding is carried out simultaneously on the four lever devices (3), which form the two clamps (2) and which are molded together with the rod (1), which acts as support for the same.